

## SAFE WORK METHOD STATEMENT / JSA Latest update 1st March 2024

Latest update 1st March 2024 LOAD SHIFTING MECHANICAL PLANT AND EQUIPMENT

PROJECT NAME:	PROJECT NO:
PROJECT ADDRESS:	
WORK ACTIVITY:	
ON SITE CUSTOMER, NAME OF COMPANY:	ON SITE PERSON RESPONSIBLE FOR IMPLEMENTATION OF THIS SWMS:
Personnel Qualifications & Experience Required	Slewing Cranes and Pick and Carry cranes up to 60 tonnes. (Crane Operator must have license or certificate of competency to operate the crane) (Persons slinging the load and in control of the load during movement must be qualified as a Dogman or Rigger)
Training to be provided	WHS (OHS) Induction Card Training, Site Specific Induction training and training into task specific SWMS controls.  Note: The operator must have adequate training or instruction on how to set up and safely use Mobile Crane irrespective of experience with larger cranes, as well as adequate supervision.
Safety Equipment Required	PPE - MandatoryPPE - Task SpecificSignage & BarriersHigh Visibility Clothing and SafetyOther PPE as per SWMS, (MSDS or siteBarriers and signage for traffic controlFootwear, Hard Hat, Safety Glasses.displayed signageand exclusion zones
Plant and Equipment to be used	Pick and Carry Mobile Franna Crane, chains, slings, shackles and any other Safe Work (Work Cover) approved lifting equipment as needed.
Plant and Equipment Maintenance and Inspections Required	Maintenance     Inspections       Operator start up checks, Maintenance as per manufacturers recommendation     Competent person to conduct risk assessment (check list) prior to use on site
Engineering Details, Certificates, Regular approvals	Design Registration with (Safe Work) Work Cover, Annually registered SWL Clearly displayed.  Note: Where lifts are complex, a detailed lift plan should be developed and adhered to.
Emergency planning	Refer to Site Project Safety Plan, Section on Emergency Planning and Procedures Site Induction. First Aid Kits to be available on site and in vehicles.



Legislation

NSW

NSW Occupational Health and Safety Act 2011 NSW Occupational Health and Safety Regulation 2017

Codes of Practices relevant to this work process National

National Code of Practice for Construction Work August 2019
National Code of Practice for Induction for Construction Work May 2007
National Code of Practice for Induction for Construction Work May 2007

National Code of Practice for Prevention of Falls in General Construction 2018  $\,$ 

National Code of Practice for Control of Workplace hazardous Substances [NOHSC:2007(1994)]

National Code of Practice for Managing Noise and Preventing Hearing Loss at Work October 2018

National Code of Practice for Manual Handling [NOHSC:2005(1990)]

National Code of Practice for Prevention of Occupational Overuse Syndrome [NOHSC:2013(1994)]

National Code of Practice for the Prevention of Musculoskeletal Disorders Caused from Performing Manual Tasks 2007

NSW

Moving Plant on Constriction Sites CoP

Risk Assessment CoP

OHS Consultation CoP

Electrical Practices for Construction Work CoP

Noise Management & Protection of Hearing at Work CoP

Work Near Overhead Structures

Standards applicable to this work process

National Standard for Construction Work August 2019

National Standard for Managing Risks of Plant in the Workplace 2019

National Standard for Managing Noise and Preventing Hearing Loss at Work 2018  $\,$ 

National Standard for Licensing Persons Performing High Risk Work 2006

National Standard for Hazardous Manual Tasks 2018

AS/NZS 4360/ISO 31000 Risk Management

AS1418.4 Tower Cranes (Design)

AS2550.4 Tower Cranes (Safe Use)

AS1418.1 General for all Cranes, Hoists and Winches (Design)

AS2550.1 General for all Cranes, Hoists and Winches (Safe Use)

AS2550.6 Guided storage and retrieving devices

AS2550.1 Special Purpose Appliances

AS1418.17 Workboxes (Design)

AS3100 Approval and Test Specification - General Requirements for electrical equipment

AS1269.2 Occupational Noise Management - Noise Control Management

AS1336 Recommended Practices for Occupational Eye Protection

AS1715 Selection Use and Maintenance of respiratory protective devices/AS1716 Respiratory Devices

AS1800 Occupational Protective Helmets - selection care and use

AS2210 Occupational Protective Footwear Part 1 - Guide to selection, care and use

AS2161.1 Occupational Protective Gloves - Selection, use and maintenance

AS4602 High Visibility Garments

Guidance material applicable to this work process

Refer NSW Safe Work (Work Cover) website



## SITE SPECIFIC CONSIDERATIONS

#### OTHER POTENTIAL SITE SPECIFIC HAZARDS CONSIDERED SPECIAL TOOLS OR EQUIPMENT REQUIRED **HAZARDOUS MATERIALS** (ATTACH (M)SDS) ELECTRICAL DUST TASK LIGHTING TEMPORARY SCAFFOLD DIESEL SUN SCREEN CONFINED SPACES HEIGHT WORK ACCESS SCAFFOLD LASER LEVEL UNLEADED PETROL MECHANICAL (CRUSHING) REMOTE WORK COMPRESSOR LEADED PETROL RISKS FROM OTHER TRADE GROUND CONDITION ACTIVITIES OILS **GENERATOR** SCAFFOLD ACCESS COMPRESSED AIR MOVING PLANT/EQUIPMENT LIGHT/DARK GREASES LEAD STANDS EXCAVATIONS/PITS HEAT **SEALANTS** RCD PUBLIC PROXIMITY SITE/SITE SECURITY FROST/ICE ELECTRICAL TEST & TAG DEGREASER TESTER SITE TRAFFIC OTHERS \*IF UNSURE CONSULT WITH SENIOR SITE AS A RESULT OF THE ABOVE, ARE ADDITIONAL CONTROLS REQUIRED? YES NO **UNSURE\*** MANAGEMENT PRIOR TO WORK COMMENCING **COMPANY SWMS** JOB SAFETY ANALYSIS OR COMPANY SWMS SIGNED INTO PRINCIPALS/OTHER DETAILS OF CONTROL METHOD: (TICK) AMENDED TO INCLUDE OTHER RISK ASSESSMENT SMWS OR RISK ASSESSMENT TOOL **ALREADY PROVIDES** THAT PROVIDES CONTROLS SITE SPECIFIC HAZARDS CONTROLS TOOL COMPLETED

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# SITE SPECIFIC CONSIDERATIONS

This Safe Work Method Statement is based on the following critical assumptions being valid, and remaining valid throughout the job.

If any of these assumptions are violated, or are found to be threatened, the risk is to be re-assessed and suitable controls implemented, communicated to the at risk workers and recorded.

# Assumption Supervisors are qualified and sufficiently experienced to communicate and implement the risk controls in this SWMS. Supervisors will develop their own Toolbox Talk briefings to articulate the risk controls applicable to them and their team. New workers who join the group/team/worksite will receive the full suite of induction training and safety briefings on relevant site risk controls Individuals are not fatigued or under the influence of alcohol or drugs during the working day/shift.

WHS (OHS) Incidents	
COMMON ROOT CAUSES	PRE CONDITIONS FOR ACCIDENTS
Workers taking their eyes off the job.	Rushing - Eyes off job, mind off job, moving into dangerous location.
Workers taking their mind off the job.	Fatigue - Impaired decision making/judgement.
Workers putting themselves in a dangerous situation.	Frustration - Mind not on the job.
Workers losing Grip, Balance, or Traction.	Complacency - Repetitious work, arrogance.
IT IS EVERYONE'S REPSONSIBILITY TO SELF TRIGGER SAFE BEHAVIOURS IF ANY OF THE ABOVE CONDITIONS ARE EXPERIENCED.	MANAGERS AND SUPERVISORS NEED TO BE AWARE OF THE PRE CONDITIONS FOR ACCIDENTS WHERE POSSIBLE AND PRACITCABLE, GUARD THEIR WORKERS FROM THEM.



regime

All hazards must be ranked using the following risk matrix. All hazards are classified as High, Medium or Low. When assessing hazards ask yourself; does the hazard have the potential to; How severely could it hurt someone? How likely is it to be that bad? How ill could it make someone? A - Kill or cause permanent disability or ill health M7 B - Long Term illness or serious injury **H3** M8 M11 C - Medical Attention and several days off work H6 M9 M12 L14 M10 M13 L15 L16 D - First Aid needed **Residual Risk Action Required** High Risk Immediate Action Required - Redesign/Review Rating 1-6 Controls to Reduce Risk The numbers show you how important it is to Rating 7-13 Medium Risk Monitoring Required do something Rating 14-16 Low Risk Monitoring will occur as part of the inspection

You are asked to consider two potential outcomes of an incident when using this risk matrix. You must first consider a risk without any other controls in place. This is called the initial risk (before risk). You must then apply controls within the control section of the SWMS. Once this is done reassess the risk rating and write it in the residual risk (after risk) column. The initial risk should be greater than the residual risk. This demonstrates the controls have put in place are working and have reduced the risk. An example has been provided below;

ACTIVITY What are you doing?	HAZARDS AND RISKS Identify what can go wrong an what injuries and damage can this cause.	BEFORE RISK	CONTROLS  Risk is to be controlled using hierarchy of control measures:	AFTER RISK	Person responsible for implementation of the controls.	SWMS on site reviews. Comment, date and initial
Unloading materials						
Carrying material onto site	Manual Handling injuries Trip Hazards Traffic Management, Traffic accidents	H2 M9 H2	Mechanical aids, team lifting, mechanical handling training Make sure access is clear of obstructions Unload only in areas set aside by principal contractor	H2 M9 H2	Contractor management Contractor management PC and SC management	



ACTIVITY What are you doing?	POTENTIAL HAZARDS	BEFC	RE CONT	ΓROLS	CONTROLS  Risk is to be controlled using a hierarchy of control measures:	AFTE	ER CONT	ROLS	SWMS on site reviews. Comment,
CONSEQUENCE	RISK RATING	1. Elimination (completely remove the hazard); 2. Substitution (replace the hazard with a lesser hazard); 3. Isolation/Engineering controls (make a structural change to the work environment of work process); 4. Administration controls (procedures); 5. Personal protective equipment.	LIKELIHOOD	CONSEQUENCE	RISK RATING	date and initial.			
Arriving at site, Planning, General Site Safety	Lack of adequate Induction and training	2	В	H5	Report to site office prior to entering site.  Induct all workers into site specific SWMS.  Operator and crew must be competent and licensed to undertake their specific tasks.  Ensure operator and crew has adequate training or instruction on how to set up and safely use the Crane before operation.  Conduct Tool Box Talk to ensure all workers are clear about access/egress, emergency procedures, site rules and first aid arrangements.  Ensure all workers are appropriately trained to undertake their tasks - provide training where required.  Appropriate barriers and signposts to be in place prior to commencing work.  Ensure workers are consulted and communicated to on a regular basis regarding hazards for the site.	4	В	M11	





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		LIKELIHOOD	CONSEQUENCE	RISK RATING	1. Elimination (completely remove the hazard); 2. Substitution (replace the hazard with a lesser hazard); 3. Isolation/Engineering controls (make a structural change to the work environment of work process); 4. Administration controls (procedures); 5. Personal protective equipment.	LIKELIHOOD	CONSEQUENCE	RISK RATING	date and initial.
Set up of Crane/General Planning	Crane not set up properly and site specific considerations not identified Warning: If not set up and operated according to the manufacturer's instructions, they can overturn with very little warning.	2	В	H5	The crane must be set up and operated according to the manufacturer's instructions Operators must have read and be familiar with the operators handbook before use Site specific factors must be taken into consideration E.G Site access, ground conditions, Power lines No Go Rule, weather/wind conditions, traffic control, permits, underground services. Operator is to complete checklist prior to operating Crane on site  In addition, the following are to be available on site: Load configuration rating charts Operators handbook Maintenance records Inspection log book	4	В	M11	
	Other mobile plant or obstructions	2	В	H5	Ensure safe access when mobilizing the Crane (liaise with Primary Contractor)     Ensure all access are barricaded off (consult re fire stairs)	4	В	M11	
	Unstable terrain	2	В	H5	Conduct a site inspection prior to work with risk assessment. Consider terrain and conduct risk assessment if any additional hazards exist. E.G. suspended slabs or services close under ground.  Travel on slopes should be up or down the slope – not across the slope.  Traversing a slope is to be avoided at all times.	4	В	M11	



ACTIVITY What are you doing?	POTENTIAL HAZARDS	BEFC	RE CONT	TROLS	CONTROLS	AFTI	ER CONT	ROLS	SWMS on site reviews.
		LIKELIHOOD	CONSEQUENCE	RISK RATING	Risk is to be controlled using a hierarchy of control measures:  1. Elimination (completely remove the hazard);  2. Substitution (replace the hazard with a lesser hazard);  3. Isolation/Engineering controls (make a structural change to the work environment of work process);  4. Administration controls (procedures);  5. Personal protective equipment.	LIKELIHOOD	CONSEQUENCE	RISK RATING	Comment, date and initial.
Set up of Crane/General Planning	Inadequate prestart inspections causing failure of crane or lifting gear.  Note: Operators to ensure daily crane checks are performed and safety devices are functioning.  Note: Dogman and/or riggers to check all lifting gear to be used is in usable order and compliant for crane to use.	2	В	Н5	<ul> <li>A visual inspection and functional test of the crane must be carried out by the crane operator before the commencement of each work shift. This should include inspection and testing of the following:  1) all relevant items indicated in the operations manual; 2) operating and emergency controls 3) brakes 4) safety switches and interlocks, including limiting and indicating devices 5) visual inspection of the structure. 6) wire ropes to ensure they are on the drum and correctly reeved on the sheave. 7) Wire ropes for obvious damage.</li> <li>All personal protective equipment should be inspected to ensure it is functioning correctly</li> <li>Lifting chains &amp; slings must be annually certified. Chains to have compliant readable tags.</li> <li>If slings younger than a year, no annual certificate needed. Either way, slings to be visually and 'by touch' inspected, to confirm ok to use.</li> </ul>	4	В	M11	



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	Communication	2	В	Н5	<ul> <li>A reliable method of communication between a crane operator and other persons is essential for safe crane operation.</li> <li>Only one dogman should give visual, audible and/or radio signals at any time.</li> <li>Persons using radio equipment should be familiar with the manufacturer's operating instructions.</li> <li>All persons using radios should be aware of the risk of interference and signals from other radio equipment. Work should stop immediately if there is a loss of radio communication.</li> </ul>	4	В	M11	
Set up of Crane/General Planning	Public and other personnel protection	2	A	H2	Dogman or competent spotter to ensure all persons, including general public, do not enter operating zone	4	A	M7	
	Overhead and other static structures	2	A	H2	Conduct a site specific risk assessment to ensure no overhead power lines or other overhead obstructions are so close, as to cause possible risk. If necessary, use electrical spotter.	4	A	M7	
	Improper set up causing crane roll over, impact with structures or overhead hazards	1	A	H1	Operator to ensure all solid outrigger pads are in place.     Sufficient clearances are to be maintained between the crane and other plant and structures, such as other mobile plant, scaffold / formwork, structure and overhead power lines.	4	A	M7	
	Lack of adequate ventilation	2	С	М9	Ensure area is well aired to avoid excess fumes.     Use exhaust fans if needed.     Open warehouse doors & windows.	4	С	L14	



ACTIVITY What are you doing?	POTENTIAL HAZARDS	BEFC	ORE CONT	ΓROLS	CONTROLS  Rick in to be controlled using a highertable of control management	AFT	ER CONT	ROLS	SWMS on site reviews.
		LIKELIHOOD	CONSEQUENCE	RISK RATING	Risk is to be controlled using a hierarchy of control measures:  1. Elimination (completely remove the hazard);  2. Substitution (replace the hazard with a lesser hazard);  3. Isolation/Engineering controls (make a structural change to the work environment of work process);  4. Administration controls (procedures);  5. Personal protective equipment.	LIKELIHOOD	CONSEQUENCE	RISK RATING	Comment, date and initial.
General Lifting such as:  Steel Structure Lifting Steel Struts Lifting Steel trusses Lifting Steel beams Lifting Steel Structures Lifting steel props Lifting sand bags, cement and bricks from a brick cage Lifting Formwork Lifting Steel Shutters Lifting signage into place	Competency of operator Warning: Only authorized and fully trained operators are permitted to operate Mobile Crane.  Note: Where lifts are complex, a detailed lift plan should be developed and adhered to. Eg. Where equalizing pullies or chain blocks are used.  Lifting steel beams or structures where chains and slings are used comes under general lifting.	2	A	H2	Information regarding the crane's operating instructions to be available. The operator must always exercise proper diligence and operate the crane safely. If the operator has reason to believe that a lift may be dangerous or unsafe, the operator must refuse to proceed until the concern has been reported, relevant risks have been managed and safe conditions have been confirmed.  If the load is obstructed from the dogman's view at any time during the lifting operation, the operator may need to assume control of the load until the load comes back into view of the dogman.  Ensure provision and awareness of crane's load chart, including all notes and warnings.  Ensure operator is able to calculate or determine the crane's actual net capacity in every possible configuration.	4	A	M7	
	Traveling with a fixed load  Note; Where appropriate operators and dogman must use tag lines to prevent freely suspended loads swinging.	2	A	Н2	Operator must retract the boom and lower the load as close to the ground as possible.  If the load is freely suspended, the operator should travel with the load elevated high enough, to prevent it snagging on the ground or other obstacles.  Operator to accelerate and brake the mobile crane gently, to minimize load swing.  When carrying freely suspended load, do not exceed walking pace.	4	A	М7	



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General Lifting continued	Dogging and Rigging     lack of adequate     training – risk of     dogman being     struck by load or     crane.	2	В	H5	Persons slinging the load and in control of the load during movement must be qualified as a dogman or rigger. The dogman must not stand between the suspended load and the mobile crane. The dogman must be in communication with crane operator at all times Use 2 way radio's, visual signals or whistle signals for communications if necessary	4	В	M11	
	High wind conditions	2	A	H2	Do not attempt to lift loads during high winds.     Use tag lines when lifting formwork, shutters and other materials to prevent impact with structures.	4	A	M7	
	Uncontrolled loads causing impact or falling materials  Warning: Do not pass loads over workers or pedestrians.	2	A	H2	The load chart for the crane should identify each lift attachment location, and the corresponding rated capacity for the crane at that location. The load chart is to be located inside the operators cabin inclusive of the following information:  Manufacturer's name and model  Boom identification and length, particularly where different boom configurations may be used.  Deductions for attachments, so that the net allowable load to be lifted can be determined  Either the rated load at the least stable position, or where variable load rating is provided for, the means to clearly determine the load position in accordance with the rated capacity chart.	4	A	M7	



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General Lifting continued	Lifting Points – risk of Striking Crush injuries from falling materials / loads.      Warning: If lifting attachments are supplied with the plant, they are to be designed by an engineer with written certification provided.	2	А	H2	All lifting points on crane must form a closed eye to which a load rated shackle may be attached     Each lifting attachment, sling and shackle must have a SWL, or working load limit greater than or equal to that of the load. These attachments must be suitable for safely handling the load.     Dogman/Rigger to ensure no part of the load is loose, the load is properly balanced, not likely to become snagged and the load will not contact any object or constitute a hazard to any person when it is lifted.	4	A	M7	
	Fall from Heights	1	A	H1	Ensure edge protection is provided.     Where no edge protection is provided, a safety harness may be used to prevent falling from edge.	4	A	M7	
Traffic Managemement	Vehicle Injury				<ul> <li>Appropriate traffic management must be in place where required.</li> <li>Traffic management to be in accordance with Australian Standards.</li> <li>Permits to be obtained where required.</li> <li>Mobile plant to be fitted with operating flashing lights &amp; reverse beepers.</li> <li>All persons working in vicinity of mobile plant to be wearing high visibility clothing.</li> </ul>	2	A	H2	



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Fatigue	Workload. Length of the shift. Previous hours and days worked.	2	В	H5	Fatigue is mental or physical exhaustion that stops a person from being able to function normally. Methods that will be used to manage fatigue in crane operations include:  • Rotating the crane operator • Rotate other individual members of the crew suffering the effects of fatigue, such as Dogman, Riggers and Spotters. • Ensure crew members have adequate rest and meal breaks	4	В	M11	
Security of Crane	• Vandalism	2	В	Н5	Do not leave keys in ignition Secure vehicle overnight Park in area as approved by Primary Contractor Pre-start inspections prior to use Lock out faulty plant until maintenance is carried out.	4	A	M7	
Site Clean Up	Trip Hazard Falling objects Back, Neck and Head Injuries Lacerations	2	D	M13	Ensure work area is kept in a tidy state throughout all works and that all items are stacked neatly in corner or as a minimum all workers are aware of items around there work environment     Ensure that after works are complete and area is left free of debris and any items left are securely stored	4	D	L16	



#### INDUCTION RECORD - LOAD SHIFTING PLANT AND EQUIPMENT

I, the undersigned confirm that the (1) SWMS has been explained to me (2) its contents are clearly understood by me (3) my qualifications are current to undertake this activity (4) I have been consulted in the preparation of the SWMS and (5) I will comply with the SWMS otherwise work will stop immediately.

Names of Persons who have assisted in the development and have been inducted into SWMS					
Workers Name	Qualifications	Workers Signature	Person Inducting Worker (Print name)	Signature of Person Inducting Worker	Date of Induction

